# **3M**

## **Technical Data Sheet**

Effective: 02/03/2020 Supersedes: 27/01/1999

## **Automotive Aftermarket Division**

# 3M™ 08888 Spray Anti-Chip Coating

#### 1) Part Numbers

3M™ 08888 (500 ml aerosol)

#### 2) Description and end uses'

3M<sup>™</sup> 08888 is a grey rubberized coating in Aerosol that provides stone chip, weathering and corrosion protection. It is fast drying, over paintable and has good sound deadening properties.

3M<sup>™</sup> 08888 Aerosol can be used for patch or after repair application where original coating is damaged. It is designed to restore slightly textured finish on following parts:

- Front/rear valences
- Side sills
- Lower parts of wings

#### Major features:

- Easy to apply aerosol
- Fast drying
- High speed application
- Stone chip, weathering and water resistant
- Paintable
- Sound deadening
- Good adhesion to painted surface
- Flexible

## 3) Physical Properties

Base	Synthetic rubber, resin
Solvent	White Spirit
Propellant	Demethylether
Solids content	Approx. 50%
Service Temperature	5 to 35°C
range	



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Tack free time	Approx. 15 minutes
Paint over time	30 minutes
Storage conditions	Cool dry place. Best results are obtained when material is stored and applied at room temperature, 15 to 30°C. Storage temperature must not exceed 50°C.
Shelf life	18 months from date of manufacture under normal storage conditions. Refer "Lot Number" and "Best Before Date" on can.

#### 4) Directions for Use

#### 1-Preparation

All surfaces to be coated should be dry and free from dust, oil, grease, etc. Bare metal should be treated with suitable primer.

CAUTION: Always shake can well before use for at least one minute until agitator ball can be heard moving freely. Also shake can frequently during use.

#### 2-Application method

Keep can upright at a distance of 25-30 cm when spraying and move quickly from side to side. Release nozzle at the end of each pass.

Apply evenly in 2-3 coats for building up a thick coating, allowing 30-45 seconds drying between coats.

The coating will dry to give a light textured finish.

Paint over after 0.5 to 1 hour depending on curing conditions.

CAUTION: After spraying, clean valve by inverting can and press button until clear

## 5) Storage

Store at room temperature in flammables storage area. Rotate stock on a "first-in-first-out" basis. When stored at the recommended conditions in original, unopened containers, this product has a shelf life see container for details. Use in a well-ventilated area.

## 6) Safety

Please refer to the Material Safety Data Sheet or contact your local 3M™ Toxicology Department.



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3M™ 08888 Spray Anti-Chip Coating is designed FOR PROFESSIONAL USE ONLY.

#### 7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed. Please ensure before using our product that it is suitable for your intended use. All questions of reliability relating to this product are governed by the Terms of Sale subject, where applicable, to the prevailing law.

#### For Additional Health and Safety Information

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